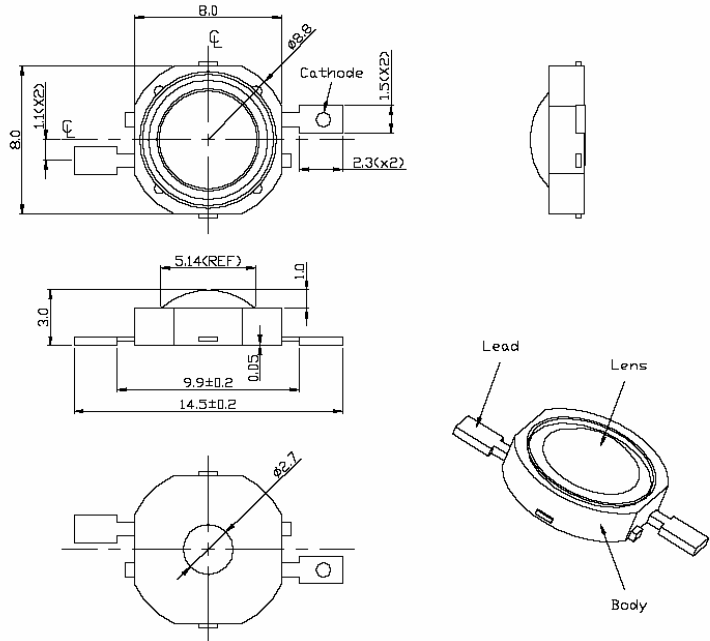


# ProLite 1W SMD Emitter

## BTP-99XXCG-XX-X/W



### Package Dimension



### Features

- Highest Lumen Per Watt
- Long Operational Life
- White Housing
- Superior ESD Protection
- Instant Light (less than 100ns)
- Compatible to Luxeon's "Lambertian"
- True SMD Emitter
- IR Reflow Soldering Process

### Applications

- Accent Light/Down Light/Spot Light
- Automotive Exterior/Interior Light
- Large Area LCD Backlights
- Marine/Miner's Lighting
- Portable Flashlight/ General Lighting

Note: Lens is low dome profile

Tolerance: ± see spec Unit: mm

### Optical Characteristics at $T_J=25^\circ\text{C}$ , $I_F=350\text{mA}$

| PART NUMBER       | Emitting Color | LED Chip Material | Lens Color  | Wavelength (nm) |       | Drive Voltage @ 350mA | Luminous Flux (lm) @350mA | VIEW ANGLE $2\theta_{1/2}$ (deg) |
|-------------------|----------------|-------------------|-------------|-----------------|-------|-----------------------|---------------------------|----------------------------------|
|                   |                |                   |             | CCT (K) Range   |       |                       |                           |                                  |
|                   |                |                   |             | Min             | Max   | Typ.                  | Typ.                      |                                  |
| BTP-99NRCG-XX-X/W | Normal Red     | AllnGaP           | Water Clear | 620             | 635   | 2.40V                 | 30 lm                     | 140                              |
| BTP-99AMCG-XX-X/W | Amber          | AllnGaP           | Water Clear | 610             | 620   | 2.40V                 | 36 lm                     | 140                              |
| BTP-99YECG-XX-X/W | Yellow         | AllnGaP           | Water Clear | 585             | 595   | 2.40V                 | 30 lm                     | 140                              |
| BTP-99BLCG-XX-X/W | Blue           | AllnGaN           | Water Clear | 460             | 475   | 3.50V                 | 10 lm                     | 140                              |
| BTP-99PGCG-XX-X/W | Green          | AllnGaN           | Water Clear | 520             | 540   | 3.50V                 | 30 lm                     | 140                              |
| BTP-99WWCG-XX-X/W | Warm White     | AllnGaN           | Water Clear | 2800K           | 3800K | 3.50V                 | 20 lm                     | 140                              |
| BTP-99WHCG-XX-X/W | White          | AllnGaN           | Water Clear | 5000K           | 8000K | 3.50V                 | 25 lm                     | 140                              |

#### Notes:

- 1) Picture for illustration purpose only. Please refer to outline dimension for actual package size.
- 2) Flux is measured with the accuracy of  $\pm 15\%$ . Please refer to Flux Selection Guide
- 3) CCT is measured with the accuracy of  $\pm 400\text{K}$ . Please refer to CCT Selection Guide
- 4)  $V_F$  is measured with the accuracy of  $\pm 0.15\text{V}$ . Please refer to  $V_F$  Selection Guide

## ProLite 1W SMD Emitter

### BTP-99XXCG-XX-X/W

#### Absolute Maximum Ratings at T<sub>J</sub>=25°C

| Parameter   | Red/Amber/Yellow        | White/Blue/Green        |
|---|-------------------------|-------------------------|
| Power Dissipation (W)                                 | 1.00                    | 1.22                    |
| DC Forward Current (mA) <sup>[1]</sup>                | 350                     | 350                     |
| Peak Pulsed Forward Current (mA) <sup>[4]</sup>       | 500                     | 500                     |
| Average Forward Current (mA)                          | 350                     | 350                     |
| Reverse Voltage (V)                                   | 5                       | 5                       |
| Reverse Current (uA)                                  | 50                      | 50                      |
| ESD Sensitivity (V) <sup>[2]</sup>                    | 16,000                  | 16,000                  |
| LED Junction Temperature at 350mA (°C) <sup>[3]</sup> | 120                     | 135                     |
| Thermal Resistance Junction to Board (°C/W)           | 15                      | 15                      |
| Temperature Coefficient of V <sub>F</sub> (mV/°C)     | -2                      | -2                      |
| Storage Temperature (°C)                              | -40 to +105             | -40 to +105             |
| Operating Temperature (°C)                            | -40 to +105             | -40 to +105             |
| Lead Soldering Temperature (°C) <sup>[4]</sup>        | 260°C for 5 seconds max | 260°C for 5 seconds max |

#### Application Notes:

1. Proper forward current must be observed to maintain the junction temperature below maximum rating
2. Although all products listed are class two ESD protection (+/- 16KV by HBM mode), care must be fully taken when handling products
3. Specification is subjected to change for improvements without notice.
4. Test conditions: tp≤10us, duty cycle = 0.005
5. CAUTION: When lighting up, the emitter will become very hot if it is not attached to a heat sink. Please provide proper heat management to prevent damage to the emitter.



#### WARNING

This range of LEDs is produced with die having a high radiant flux. Care must be taken when viewing the product at close range as the light may be intense enough to cause damage to the human eye.

**Note:** Industry standard procedures regarding static must be observed when handling this product.

# ProLite 1W SMD Emitter

## BTP-99XXCG-XX-X/W

CCT, Flux and  $V_F$  Selection Guide (@  $T_J = 25^\circ\text{C}$ ,  $I_F = 350\text{mA}$ )

### BTP-99XXCG-XX-X/W

White Housing

#### Wavelength Ranks Selection

| Color  | Bin | $\lambda_D(\text{nm})$ |     |
|--------|-----|------------------------|-----|
|        |     | Min                    | Max |
| Blue   | B5  | 460                    | 465 |
|        | B6  | 465                    | 470 |
|        | B7  | 470                    | 475 |
|        | XX  | 460 – 475              |     |
| Green  | G6  | 515                    | 520 |
|        | G7  | 520                    | 525 |
|        | G8  | 525                    | 530 |
|        | G9  | 530                    | 535 |
|        | XX  | 515 – 535              |     |
| Red    | XX  | 620 – 630              |     |
| Amber  | XX  | 610 – 620              |     |
| Yellow | XX  | 585 – 595              |     |

#### Flux Ranks Selection

| Color                                    | Bin | Flux (lumens)      |
|--|-----|--------------------|
| Blue                                     | H   | 4.5~6              |
|  | J   | 6~8                |
|  | K   | 8~10               |
|  | X   | Default Full Range |
| Red<br>Amber<br>Yellow<br>Green<br>White | M   | 14~18              |
|  | N   | 18~23              |
|  | P   | 23~30              |
|  | Q   | 30~39              |
|  | R   | 39~50              |
|  | X   | Default Full Range |

#### CCT Ranks Selection

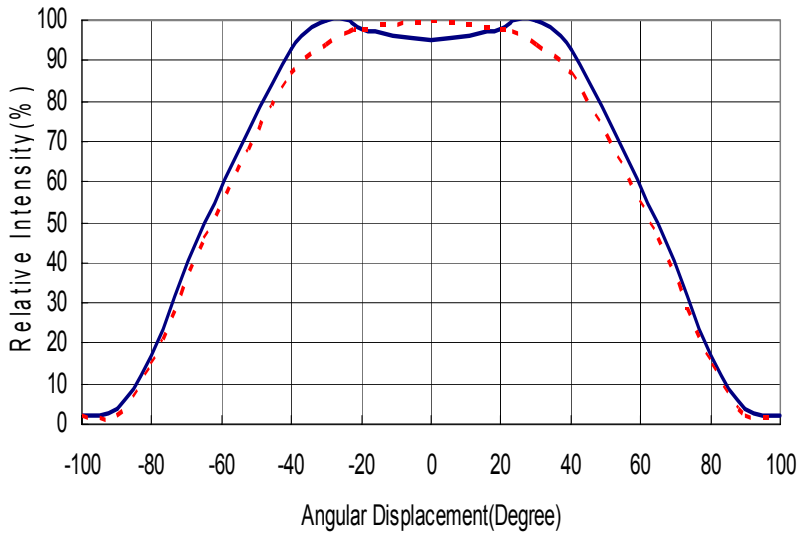
| Color Temp | Bin | CCT(K)        |      |
|------------|-----|---------------|------|
|            |     | Min           | Max  |
| Warm White | 00  | 2800          | 3300 |
|            | 01  | 3300          | 3800 |
|            | XX  | 2800K – 3800K |      |
| White      | 02  | 5000          | 6000 |
|            | 03  | 6000          | 7000 |
|            | 04  | 7000          | 8000 |
|            | XX  | 5000K – 8000K |      |

#### $V_F$ Ranks Selection

| Color                  | Bin       | $V_F$ (V) |     |
|------------------------|-----------|-----------|-----|
|                        |           | Min       | Max |
| Red<br>Amber<br>Yellow | V04       | 2.0       | 2.2 |
|                        | V05       | 2.2       | 2.4 |
|                        | V06       | 2.4       | 2.6 |
|                        | V07       | 2.6       | 2.8 |
|                        | VXX(Full) | 2.0~2.8   |     |
| White<br>Blue<br>Green | V08       | 2.8       | 3.0 |
|                        | V09       | 3.0       | 3.2 |
|                        | V10       | 3.2       | 3.4 |
|                        | V11       | 3.4       | 3.6 |
|                        | V12       | 3.6       | 3.8 |
|                        | VXX(Full) | 2.8~3.8   |     |

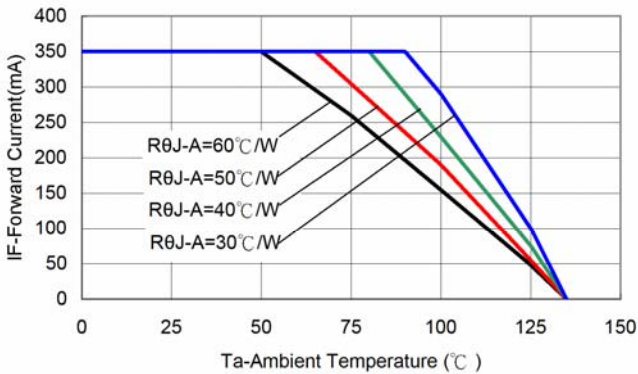
(Please specify on order, otherwise, default full range of  $V_F$ )

**Typical Radiation Pattern**

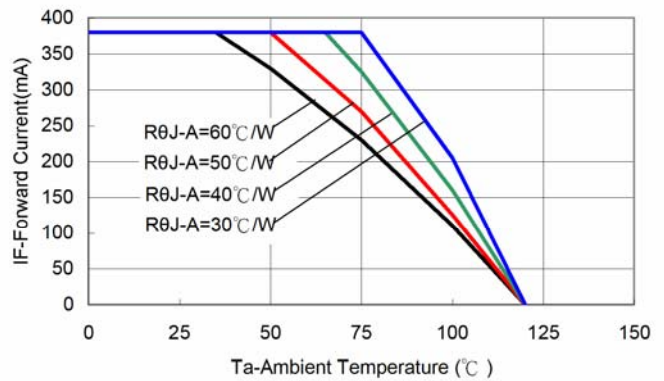


**Fig. 1 Typical Radiation Pattern**

**Operating Current & Ambient Temperature**



**Fig 2a.** Maximum Forward Current vs. Ambient Temperature. Derating based on  $T_{JMAX}=135^{\circ}C$  for White, Warm White, Blue and Green.



**Fig 2b.** Maximum Forward Current vs. Ambient Temperature. Derating based on  $T_{JMAX}=120^{\circ}C$  for Amber, Red-Orange and Red.

**Fig. 2 Forward Current vs Ambient Temperature**

# ProLite 1W SMD Emitter

## BTP-99XXCG-XX-X/W

### Forward Current Characteristics, $T_j=25^\circ\text{C}$

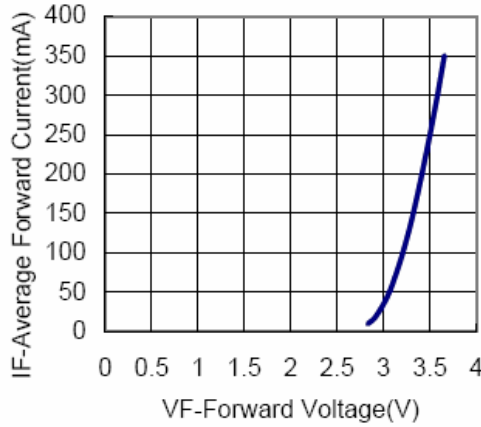


Fig 3a. Forward Current vs. Forward Voltage for White, Warm White, Blue and Green.

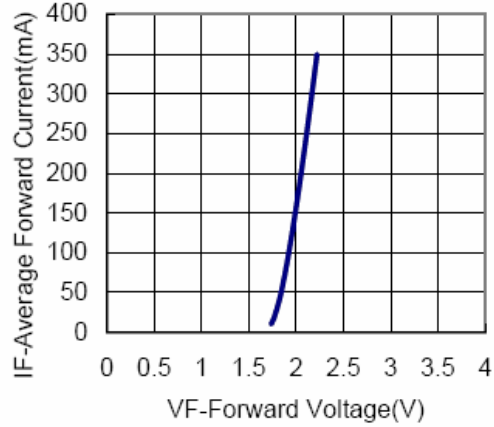


Fig 3b. Forward Current vs. Forward Voltage for Amber, Red-Orange and Red.

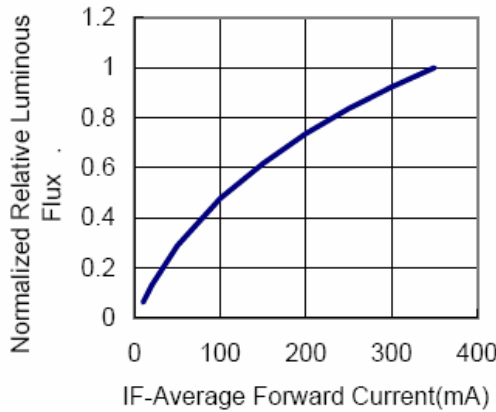


Fig 4a. Relative Luminous Flux vs. Forward Current for White, Warm White, Blue and Green at  $T_j=25^\circ\text{C}$  maintained.

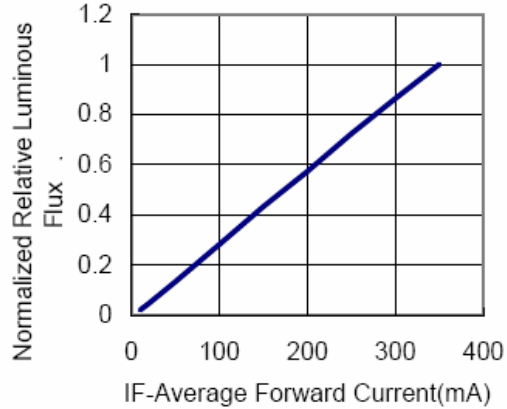
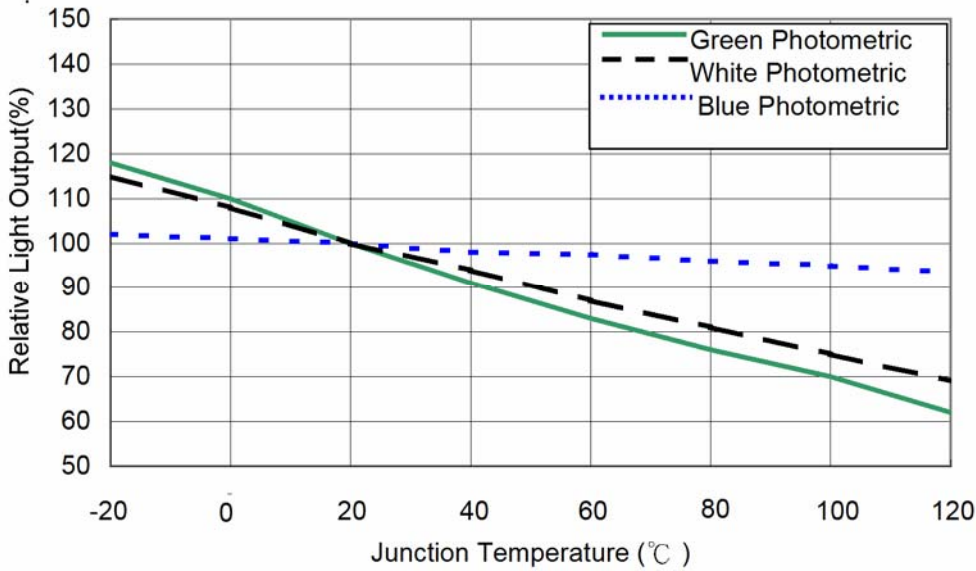
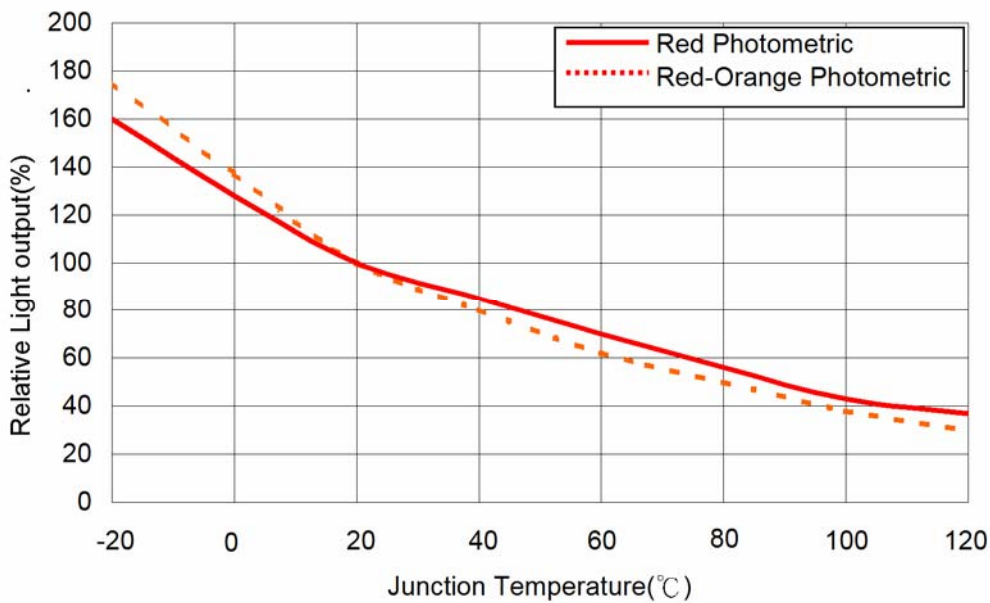


Fig 4b. Relative Luminous Flux vs. Forward Current for Amber, Red-Orange, Red at  $T_j=25^\circ\text{C}$  maintained.

**Light Output & Junction Temperature**



**Fig. 5a Relative Light Output vs Junction Temperature**



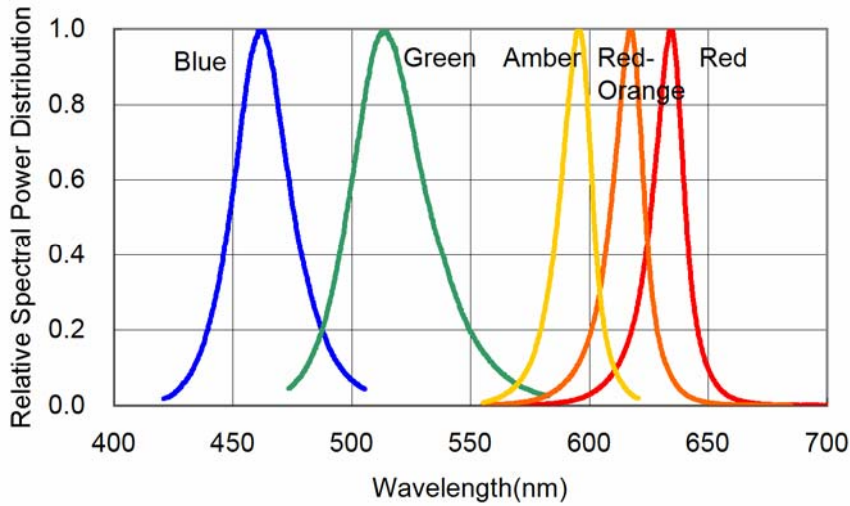
**Fig. 5b Relative Light Output vs Junction Temperature**



# ProLite 1W SMD Emitter

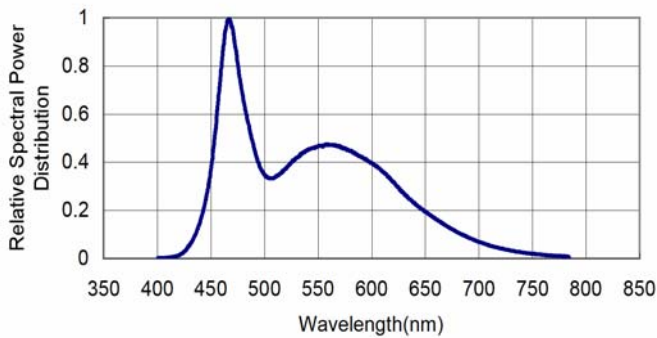
## BTP-99XXCG-XX-X/W

Wavelength Characteristics,  $T_J = 25^\circ\text{C}$

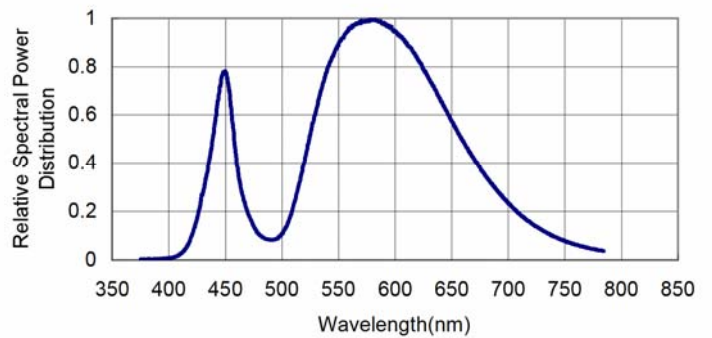


**Fig. 6a Relative Intensity vs Wavelength**

White Color Spectrum,  $T_J = 25^\circ\text{C}$



**Fig. 6b White Color Spectrum (Typ 5500K)**

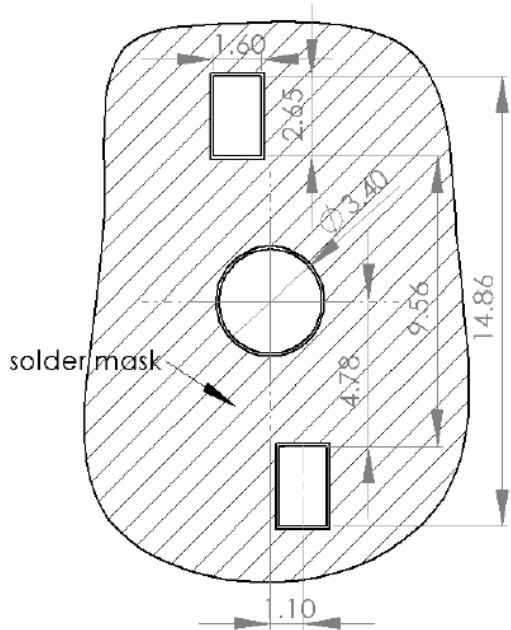


**Fig. 6c Warm White Color Spectrum (Typ 3300K)**

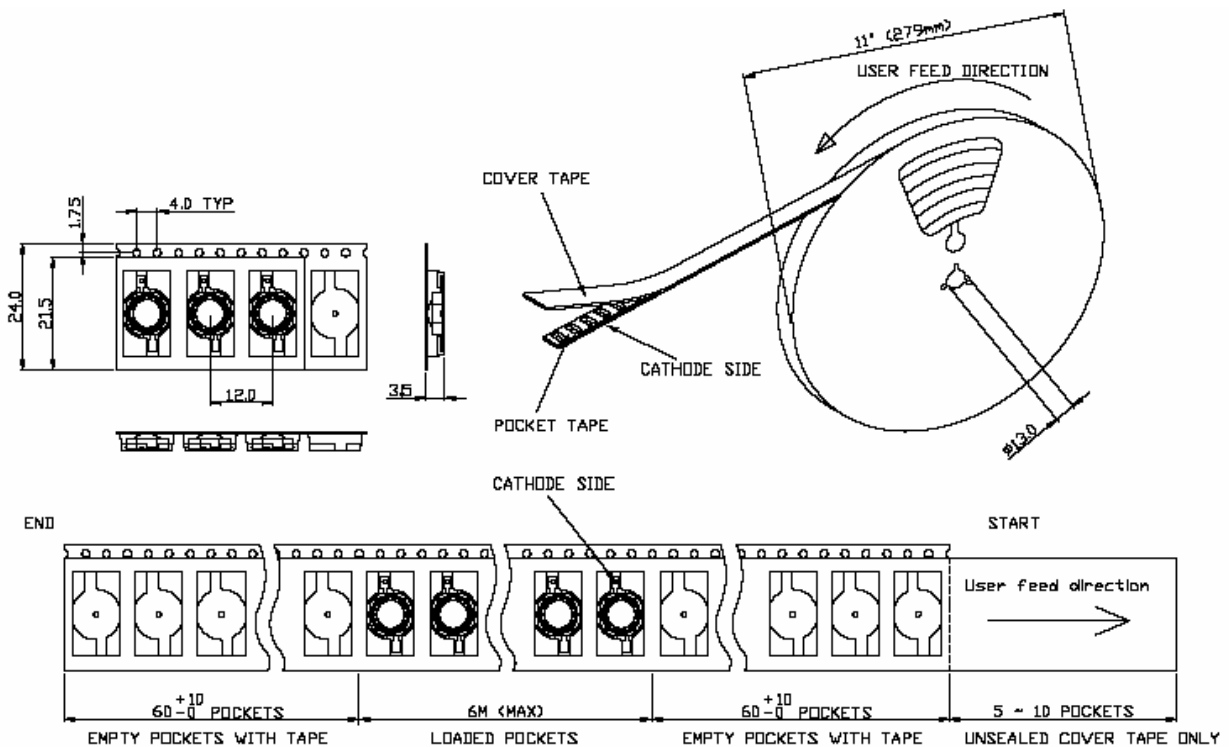
# ProLite 1W SMD Emitter

## BTP-99XXCG-XX-X/W

### Recommended Solder Pad Layout



### Tape and Reel Packaging Dimension



Note: The emitter should be picked up by the body (not lens) during placement. The inner diameter of the pick-up collect should be greater or equal to 6.5mm



Recommended IR Reflow Conditions

| Reflow Soldering        |                                |   |
|-------------------------|--------------------------------|---|
|                         | Lead Solder                    | Lead-Free Solder  |
| <b>Pre-heat</b>         | 120~150°C                      | 180~200°C   |
| <b>Pre-heat time</b>    | 120 sec Max                    | 120 sec Max   |
| <b>Peak Temperature</b> | 240°C Max                      | 260°C Max   |
| <b>Soldering Time</b>   | 10 sec Max                     | 10 sec Max  |
| <b>Conditions</b>       | Refer to Temperature profile A | Refer to Temperature profile B (N <sub>2</sub> reflow is recommended) |

**Temperature Profile A (Surface of MCPCB)**

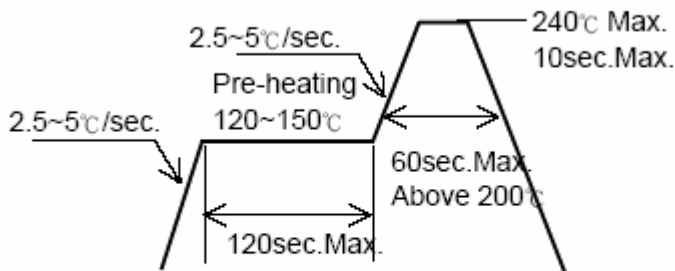


Figure 8a. Lead Solder Temperature Profile

**Temperature Profile B (Surface of MCPCB)**

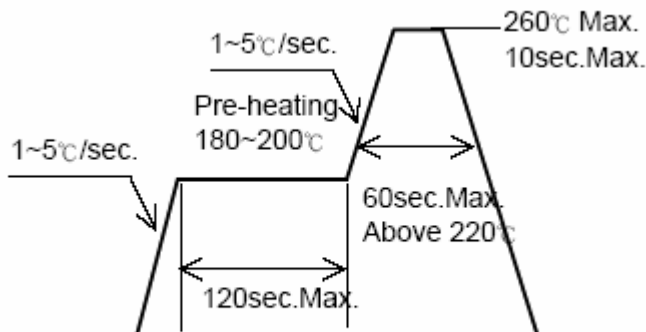


Figure 8b. Lead-free Solder Temperature Profile



## ProLite 1W SMD Emitter

### BTP-99XXCG-XX-X/W

#### IR Reflow Process Notes

- Occasionally there is a brightness decrease due to the influence of heat or ambient during air reflow. It is recommended that customer use nitrogen reflow method.
- Repairing should not be done after the LEDs have been soldered. When repairing is required, double-head soldering iron should be used. Customer should confirm whether the characteristics of the LEDs will or will not be damaged before carrying out the repair.
- Reflow soldering should not be done more than two times
- When soldering, do not put stress on the LEDs during heating.
- After soldering, do not warp the circuit board.

#### Manual Hand Soldering Notes

- For prototype builds or small production runs, it is possible to place and solder the emitters.
- It is recommended to hand solder the leads and slug with a solder tip temperature of 230°C for less than 10 seconds. This profile ensures a junction temperature below the maximum of 120°C, avoiding damage to the emitter or to the MCPCB dielectric layer. Damage dielectric layer can cause a short circuit in the array.

#### Other Important Notes:

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